

5093320



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

D412-706-011
Job Sheet 179438-A



Tel (613) 632-5200

Part No: D412-706-011 Job Qty: 1 ea

Part Name: Fuel Purge Canister



Part Weight: 0 lbs Status: Scheduled Priority: Medium
Job Created: 7/18/18 Job Tracking No:
Due Date: 7/16/18 Created By: Linda Lacelle
Type: SOLD Description:

Note: DWG REV B SHEETS 19-20 IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of 924-6D KJ/JLM IPP
Rev:F 08-05-14 revise comment in seq.17 /24 DD verf:EC IPP rev G 10.01.18 per DSI9494 EC verified by:DD
IPP Rev:H 10.03.23 as per IIN revA DD verified:EC IPP Rev:I 10.05.10 as per chg003 DD verified:EC IPP REV
K 11.06.17 AS PER CHG 002 JLM VERIFIED:ec IPP Rev:L 12.12.07 as per IIN revB DD verified:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/10/18	7/16/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging1-4		JUL 25 2018
120	QC	1 pcs		7/16/18	0.00	0.00	QC4		JAG
130	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging3-2		JAG
135	DC	1 pcs		7/16/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		7/16/18	0.00	0.00	QC21		

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN814-8D	Plug	1 Ea (1 ea)	90-Start up Operation	
AN815-6D	Union M Flare	2 Ea (2 ea)	90-Start up Operation	
AN815-8D	Union-M-Flare	1 Ea (1 ea)	90-Start up Operation	
AN833-6D	Elbow, Bulkhead-M-Flare	2 Ea (2 ea)	90-Start up Operation	
AN833-8D	Elbow	1 pcs (1 ea)	90-Start up Operation	
AN924-6D	Nut	4 Ea (4 ea)	90-Start up Operation	
AN924-8D	Nut	1 pcs (1 ea)	90-Start up Operation	
AN938-6D	Tee	1 Ea (1 ea)	90-Start up Operation	
D2001-4	Valve Assembly 1/4 Inch	1 Ea (1 ea)	90-Start up Operation	
D3262-043	Canister Assembly	1 Ea (1 ea)	90-Start up Operation	
D3264-1	Bracket	2 Ea (2 ea)	90-Start up Operation	
D3297-1-0098	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	
D3297-1-0121	Hose Assembly	1 Ea (1 ea)	90-Start up Operation	
D3297-3-0210	Hose Assembly 21.00"	1 Ea (1 ea)	90-Start up Operation	
D3298-005	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D3298-007	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D3299-3	Fitting	.5000 Ea (.5 ea)	90-Start up Operation	
D3299-5	Fitting	1 Ea (1 ea)	90-Start up Operation	
D3299-7	Fitting	1 Ea (1 ea)	90-Start up Operation	
D3301-1	Placard	1 Ea (1 ea)	90-Start up Operation	
D3301-3	Placard	1 Ea (1 ea)	90-Start up Operation	
D3302-1	Doubler	1 Ea (1 ea)	90-Start up Operation	
D3302-3	Doubler	1 Ea (1 ea)	90-Start up Operation	
D3329-1	Bushing	2 Ea (2 ea)	90-Start up Operation	
D4054-001	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D4054-003	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D4054-009	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	
MS21919-WDG9	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS21920-42	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS29512-06	O-Ring	7 pcs (7 ea)	90-Start up Operation	
MS29512-08	O-Ring	3 pcs (3 ea)	90-Start up Operation	
MS35489-16	Grommet 25/pk	1 Ea (1 ea)	90-Start up Operation	
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1149D0363J	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149D0963J	Washer	2 Ea (2 ea)	90-Start up Operation	
D3299-3	Fitting	.5000 Ea (.5 ea)	110-Packaging	5094126

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	4	158	0
	AN814-8D	1	3	0
	AN815-6D	2	22	0
	AN815-8D	1	11	0
	AN833-6D	2	7	0
	AN833-8D	1	4	0
	AN924-6D	4	17	0
	AN924-8D	1	7	0
	AN938-6D	1	2	0
	D2001-4	1	4	0
	D3262-043	1	0	0
	D3264-1	2	3	0
	D3297-1-0098	1	3	0
	D3297-1-0121	1	6	0
	D3297-3-0210	1	6	0
	D3298-005	1	3	0
	D3298-007	1	3	0
	D3299-3	1	0	0
	D3299-5	1	15	0
	D3299-7	1	12	0
	D3301-1	1	11	0
	D3301-3	1	9	0
	D3302-1	1	3	0
	D3302-3	1	2	0
	D3329-1	2	13	0
	D4054-001	1	2	0
	D4054-003	1	2	0
	D4054-009	1	2	0
	MS21042L3	4	1,796	0
	MS21919-WDG9	2	147	0
	MS21920-42	2	6	0
	MS29512-06	7	101	0
	MS29512-08	3	47	0
	MS35489-16	1	26	0
	NAS1149D0332J	4	1,445	0
	NAS1149D0363J	8	1,297	0
	NAS1149D0963J	2	503	0
	D3299-3	1	0	0
110-Packaging				

Part Specifications

Specifications could not be found.



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D412-706-011
Job Sheet 179438



Part No: D412-706-011

Job Qty: 2 ea

Part Name: Fuel Purge Canister



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEETS 19-20 IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of 924-6D KJ/JLM IPP Rev:F 08-05-14 revise comment in seq.17 /24 DD ver:EC IPP rev G 10.01.18 per DSI9494 EC verified by:DD IPP Rev:H 10.03.23 as per IIN revA DD verified:EC IPP Rev:I 10.05.10 as per chg003 DD verified:EC IPP REV K 11.06.17 AS PER CHG 002 JLM VERIFIED:ec IPP Rev:L 12.12.07 as per IIN revB DD verified:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 10 2018
110	Packaging	2 pcs	7/16/18	7/16/18	0.00	0.00	Packaging1-4		JUL 25 2018
120	QC	2 pcs	7/16/18	7/16/18	0.00	0.00	QC4		
130	Packaging	2 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-2		
135	DC	2 pcs	7/16/18	7/16/18	0.00	0.00	DC		
140	QC21-FG	2 Ea	7/16/18	7/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	8 Ea (4 ea)	90-Start up Operation	S071342
AN814-8D	Plug	2 Ea (1 ea)	90-Start up Operation	FM137851-3
AN815-6D	Union M Flare	4 Ea (2 ea)	90-Start up Operation	FM137463-3
AN815-8D	Union-M-Flare	2 Ea (1 ea)	90-Start up Operation	F1240239
AN833-6D	Elbow, Bulkhead-M-Flare	4 Ea (2 ea)	90-Start up Operation	FM137820-3
AN833-8D	Elbow	2 pcs (1 ea)	90-Start up Operation	FM126420
AN924-6D	Nut	8 Ea (4 ea)	90-Start up Operation	S034390
AN924-8D	Nut	2 pcs (1 ea)	90-Start up Operation	S083532
AN938-6D	Tee	2 Ea (1 ea)	90-Start up Operation	S084115
D3262-043	Valve Assembly 1/4 Inch	2 Ea (1 ea)	90-Start up Operation	F100652
D3264-1	Canister Assembly	2 Ea (1 ea)	90-Start up Operation	S071342
D3297-1-0098	Bracket	4 Ea (2 ea)	90-Start up Operation	S029712x3
D3297-1-0121	Hose Assembly	2 Ea (1 ea)	90-Start up Operation	S069049x15
D3297-3-0210	Hose Assembly 21.00"	2 Ea (1 ea)	90-Start up Operation	S069054
D3298-065	Tube Assembly	2 Ea (1 ea)	90-Start up Operation	F108100x1 F108100
D3298-007	Tube Assembly	2 Ea (1 ea)	90-Start up Operation	F157336x1
D3299-3	Fitting	2 Ea (1 ea)	90-Start up Operation	F155400x1
D3299-5	Fitting	2 Ea (1 ea)	90-Start up Operation	F160416x1
D3299-7	Fitting	2 Ea (1 ea)	90-Start up Operation	F160416x1
D3301-1	Placard	2 Ea (1 ea)	90-Start up Operation	F95411x1
D3301-3	Placard	2 Ea (1 ea)	90-Start up Operation	S072186
D3302-1	Doubler	2 Ea (1 ea)	90-Start up Operation	F182783x1

D3302-3	Doubler	2 Ea (1 ea)	90-Start up Operation	5078224
D3329-1	Bushing	4 Ea (2 ea)	90-Start up Operation	F157303
D4054-001	Tube Assembly	2 Ea (1 ea)	90-Start up Operation	5082148x1
D4054-003	Tube Assembly	2 Ea (1 ea)	90-Start up Operation	5082449x1
D4054-009	Tube Assembly	2 Ea (1 ea)	90-Start up Operation	5083851
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5078167
MS21919-WDG9	Clamp	4 Ea (2 ea)	90-Start up Operation	5034403
MS21920-42	Clamp	4 Ea (2 ea)	90-Start up Operation	FM138332x2
MS29512-06	O-Ring	14 pcs (7 ea)	90-Start up Operation	50213414 5056030x
MS29512-08	O-Ring	6 pcs (3 ea)	90-Start up Operation	5006444
MS35489-16	Grommet	2 Ea (1 ea)	90-Start up Operation	5121255
NAS1149D0332J	Washer	8 Ea (4 ea)	90-Start up Operation	5035396
NAS1149D0363J	Washer	16 Ea (8 ea)	90-Start up Operation	5015269
NAS1149D0963J	Washer	4 Ea (2 ea)	90-Start up Operation	FM135671-5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	8	228	0
	AN814-8D	2	6	0
	AN815-6D	4	10	0
	AN815-8D	2	14	0
	AN833-6D	4	6	0
	AN833-8D	2	7	0
	AN924-6D	8	18	0
	AN924-8D	2	2	0
	AN938-6D	2	1	0
	D2001-4	2	3	0
	D3262-043	2	1	0
	D3264-1	4	5	0
	D3297-1-0098	2	2	0
	D3297-1-0121	2	4	0
	D3297-3-0210	2	3	0
	D3298-005	2	2	0
	D3298-007	2	2	0
	D3299-3	2	2	0
	D3299-5	2	18	0
	D3299-7	2	15	0
	D3301-1	2	6	0
	D3301-3	2	10	0
	D3302-1	2	2	0
	D3302-3	2	5	0
	D3329-1	4	19	0
	D4054-001	2	2	0
	D4054-003	2	0	0
	D4054-009	2	2	0
	MS21042L3	8	1,504	0
	MS21919-WDG9	4	80	0
	MS21920-42	4	4	0
	MS29512-06	14	27	0
	MS29512-08	6	56	0
	MS35489-16	2	4	0
	NAS1149D0332J	8	1,710	0
	NAS1149D0363J	16	2,025	0
	NAS1149D0963J	4	509	0

Part Specifications

Specifications could not be found.

Change Record

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Part Number: D412-706-011

Description: FUEL PURGE CANISTER

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